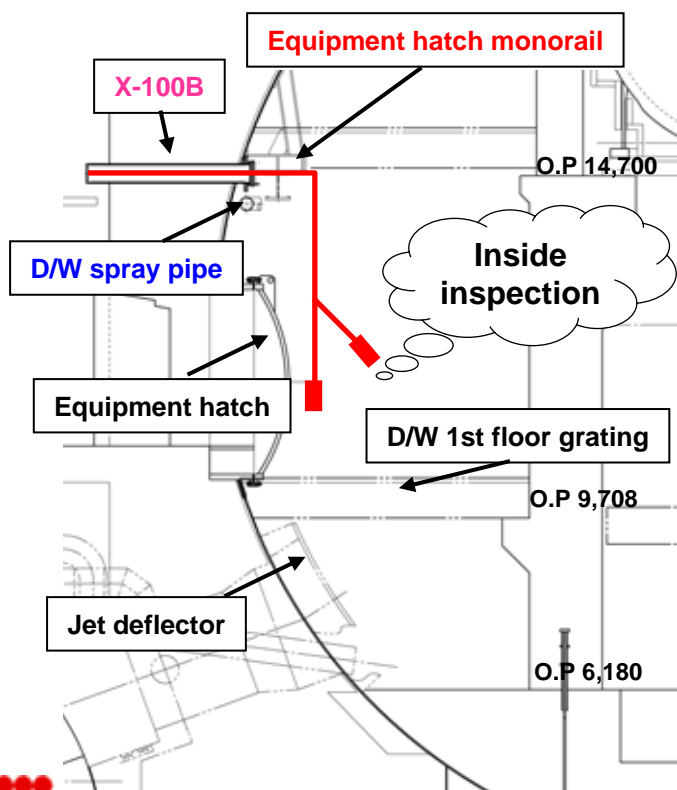


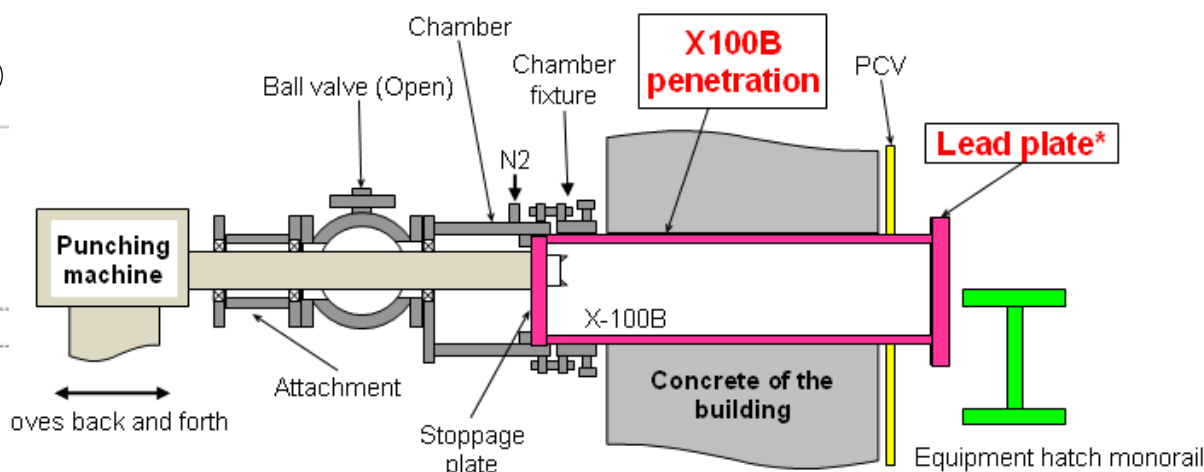
# Punching an Access Hole at the Penetration (X100B Penetration) of Unit 1 PCV at Fukushima Daiichi Nuclear Power Station

## Procedure of punching a hole on the stoppage plate

1. Install the chamber on X-100B.
2. Install the ball valve and the attachment on the chamber.
3. Open the ball valve and insert the punching machine.
4. Move the punching machine forward to punch a hole ( **130mm**) on the stoppage plate.
5. Move the punching machine backward and close the ball valve.



## Punching a hole on the stoppage plate ( **130mm**)



\* The lead plate is comprised of 3 plates with a thickness of 25.4mm each (Total thickness: 76.2mm)

# Schedule

